



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	859	6387A 3	CYLINDER BLOCK ASSEMBLY	1	
2	19	67383	PLUG, CAMSHAFT BORE (2-1/2")	1	
3	19	67384	PLUG, OIL GALLERY (5/8" DIA.)	2	
4	17	74840	PIN, FRONT COVER	2	
5		99889	VALVE, BY-PASS	1	
6	22	32802	PIPE PLUG, CYLINDER BLOCK	3	
7	16	74396	STUD, OIL TUBE TO BLOCK	2	
8		68712A 1	OIL PUMP ASSEMBLY-OLD DESIG	1	
9	10	28668	SCREW, COVER TO OIL PUMP	4	
10	13	26992	LOCKWASHER, COVER SCREW	4	
11	32	72877A 1	OIL PICK-UP TUBE ASSEMBLY-OI	1	
12	10	37612	SCREW, OIL PUMP TO ENGINE-C	2	
13	11	67919	NUT, OIL PICK-UP TUBE STUD-O	2	
8		13838A 1	OIL PUMP ASSEMBLY-NEW DEIS	1	
11		13843A 2	OIL PICK-UP TUBE ASSEMBLY-	1	
12	10	68101	SCREW, OIL PUMP TO ENGINE	2	
14		70792	FLANGE, TUBE TO OIL PUMP	1	
15	25	35276	"O" RING, TUPE TO OIL PUMP	1	
16	10	47576	SCREW, FLANGE TO OIL PUMP (2	
17	26	90925	SEAL, CRANKSHAFT - REAR	1	2
18	54	99334	CLAMP, BASE	1	
19	10	98261	SCREW, HOSE CLAMP	1	
20	13	35048	LOCKWASHER, HOSE CLAMP SC	1	
21	13	35048	LOCKWASHER, OIL PUMP SCRE	2	
22		71938A 1	OIL PAN	1	
23	10	35765	SCREW, OIL PAN (5/8")	29	
24	22	60039	PLUG, OIL DRAIN	1	
25	27	72479A 5	GASKET, OIL PAN	1	2
26	22	97006T	ELBOW, OIL PAN	1	
27		97346A 2	TUBE ASSEMBLY, DIPSTICK	1	
28	22	78039	COUPLING, DIPSTICK TUBE	1	
29	11	47626	NUT, DIPSTICK TUBE TO ELBO	1	
30		97381A 1	GAUGE, OIL LEVEL	1	
31		41505A 1	SIDE COVER	1	
32	27	72479A 5	GASKET, SIDE COVER	1	2
33	10	75206	SCREW, SIDE COVER (1-3/4")	4	
34	25	26543	"O" RING, SIDE COVER SCREW	4	2
35		94023A 1	ADAPTER, OIL FILTER-180-190-3	1	
36		93534	BUSHING, OIL FILTER ADAPTER	1	
37	25	58390	"O" RING, OIL FILTER ADAPTER	1	2
38	22	63825	ELBOW, OIL FILTER ADAPTER (6	2	